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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/479,549	01/07/2000	E. MICHAEL ACKLEY, JR.	2280.2470	3198
5514 7590 11/17/2004 FITZPATRICK CELLA HARPER & SCINTO 30 ROCKEFELLER PLAZA			EXAMINER	
			WEINSTEIN, STEVEN L	
	NEW YORK, NY 10112		ART UNIT	PAPER NUMBER
			1761	
			DATE MAILED: 11/17/2004	

Please find below and/or attached an Office communication concerning this application or proceeding.

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		Application No.	Applicant(s)
Office Action Summary		09/479,549	ACKLEY, JR. ET AL.
		Examiner	Art Unit
	The MAILING DATE of this appropriate and	Steven L. Weinstein	1761
Period fo	The MAILING DATE of this communication app or Reply	ears on the cover sheet with	the correspondence address
THE - Exter after - If the - If NO - Failu Any	ORTENED STATUTORY PERIOD FOR REPLY MAILING DATE OF THIS COMMUNICATION. Insions of time may be available under the provisions of 37 CFR 1.13 SIX (6) MONTHS from the mailing date of this communication. It is period for reply specified above is less than thirty (30) days, a reply period for reply is specified above, the maximum statutory period we reto reply within the set or extended period for reply will, by statute, reply received by the Office later than three months after the mailing ed patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, however, may a reply of within the statutory minimum of thirty (3 vill apply and will expire SIX (6) MONTH cause the application to become ABAN	y be timely filed i0) days will be considered timely. S from the mailing date of this communication.
Status			
2a)⊠	Responsive to communication(s) filed on 26 Ju This action is FINAL. 2b) This Since this application is in condition for allowar closed in accordance with the practice under E	action is non-final. nce except for formal matters	
Dispositi	ion of Claims		
5)□ 6)⊠ 7)□	Claim(s) <u>1.2,4,9,10,12 and 59-66</u> is/are pending 4a) Of the above claim(s) is/are withdraw Claim(s) is/are allowed. Claim(s) <u>1.2,4,9,10,12 and 59-66</u> is/are rejected Claim(s) is/are objected to. Claim(s) are subject to restriction and/or	vn from consideration.	
Applicati	on Papers		
10)□	The specification is objected to by the Examiner The drawing(s) filed on is/are: a) acce Applicant may not request that any objection to the o Replacement drawing sheet(s) including the correcti The oath or declaration is objected to by the Examiner	epted or b) objected to by drawing(s) be held in abeyance on is required if the drawing(s)	. See 37 CFR 1.85(a). is objected to. See 37 CFR 1.121(d).
Priority u	ınder 35 U.S.C. § 119		
a)[Acknowledgment is made of a claim for foreign All b) Some * c) None of: 1. Certified copies of the priority documents 2. Certified copies of the priority documents 3. Copies of the certified copies of the priority application from the International Bureau see the attached detailed Office action for a list of	s have been received. s have been received in App ity documents have been red (PCT Rule 17.2(a)).	lication No ceived in this National Stage
Attachment	• •	_	
2) ☐ Notice 3) ⊠ Inform	e of References Cited (PTO-892) e of Draftsperson's Patent Drawing Review (PTO-948) nation Disclosure Statement(s) (PTO-1449 or PTO/SB/08) r No(s)/Mail Date <u>9/13/04</u> .		mary (PTO-413) lail Date mal Patent Application (PTO-152)

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The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1, 2, 4, 9, 10, 12 and 59-66 are rejected under 35 U.S.C. 103(a) as being unpatentable over Ream et al (WO' 075) in view of Redford et al (WO'884), further in view of Yamamoto et al ('252), Krubert ('273), Van Os ('536), Karlyn et al ('340), Karlyn et al ('045) and Averill et al ('048), for the reasons fully and clearly detailed in the Office action mailed 1/20/04.

All of applicant's remarks filed 7/26/04 have been fully carefully considered but are not found to be convincing. The remarks made by the examiner in the last Office action mailed 1/20/04 are still relevant. As summarized in the last Office action, since it was conventional to employ vacuum wells with articles undergoing two printing steps to fix the articles to obtain registration for the two printing steps and since it was conventional to employ vacuum pockets or wells with curved surface articles requiring registration between two steps, one of which is a printing step and one of which is a printing modification step, one would fully expect, and be fairly led, to employ vacuum wells or pockets when printing curved surfaced articles employing two printing steps. The problem is not specific to printing but rather the problem is maintaining the articles to be printed, and/or to have the printed modified, in a fixed position for the operations that are intended to be performed on the work pieces. It is unequivocally taught by the art to employ vacuum to fix the position of articles that are to be printed or treated in a way

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that the image on the articles are required to be fixed for an acceptable result. All of the references are analogous since they deal with printing and maintaining the articles.

It is urged on page 2 that Ream is the only reference that prints on an edible. The rejection would only require one reference that prints on an edible to be a proper rejection. All the other references are directed to printing so that they are all analogous art. In fact, Redford even prints on tablets, which, are of course, also consumed. As noted previously, Ream does not have to teach a non-planer article surface for the rejection to be proper. If it did, the rejection would border on anticipation (35 USC 102), instead of obviousness (35 USC 103), Redford clearly teaches performing operations including printing and modification of printing on a nonplaner surface wherein Redford employs vacuum wells/pockets to keep the non-planer surfaced articles fixed for registration. It is urged on page 3 that the second operation in Redford is a noncontact step. However, whether the second operation is a contact step or not, Redford teaches the article must be vacuum fixed for registration for the second operation, and Ream et al already teaches two contact printing steps. It is also urged on page 3 of the response that Redford does not teach non-planer surfaces protruding above individual cavities. This is also not convincing. See figure 2 in this regard, wherein the articles to be printed clearly protrude above the cavities. In regard to Yamanoto et al, Yamamoto et al has not been relied on to teach multiple printing of an image. See the rejection in the last Office action. Yamamoto et al does teach employing vacuum to maintain the position of a non planer article during printing. In regard to Krubert, contrary to what is urged, Krubert does fix the article for registration by placing each of the products individually in moving mandrels. On page 4 of the amendment, it is urged that Van Os, the Carlyn references and Averill do not employ a conveyor system or

method relevant to the claims. Contrary to what is urged, they all employ conveyor systems and all employ wells/pockets. Note, however, that the latter would not be required for the rejection to be proper since wells/pockets are already taught by other prior art applied. These references clearly and unequivocally teach the conventionality of employing pressure differentials to register articles undergoing multiple printings. On page 5 of the remarks, it is urged that Ream et al do not teach recesses. This urging is not convincing. See e.g. fig 12-14 in this regard. Also, Redford also discloses recesses as do other prior art references as discussed previously and above. On page 6, it is urged that none of the references teach articles raised above the transport surface, but, as discussed above, this urging is not accurate. In regard to claim 63, the urgings that the size of the articles are significant are significant is mere opinion not supported by any probative evidence. Note, too, the art taken as a whole teach tablets maintaining fixed in registry in vacuum pockets and the difference, if any, between applicants dimensions and those of the tablets of Redford appear inconsequential. In fact many tablets are smaller than applicants disclosed "M & M'S". Finally, in regard to the issue of drying, once it is taught to provide drying between printing steps, the type of drying employed and its time is seen to have been an obvious results effective variable and an obvious function of the size and type of article to be printed as well as the nature of the ink.

THIS ACTION IS MADE FINAL. Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE

MONTHS from the mailing date of this action. In the event a first reply is filed within TWO

MONTHS of the mailing date of this final action and the advisory action is not mailed until after

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the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Steven L Weinstein whose telephone number is (571) 272-1410. The examiner can normally be reached on Monday-Friday 7:00am to 3:30 pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Milton Cano can be reached on (571) 272-1398. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

S. Weinstein/af November 8, 2004 Steven Weinstein STEVE WEINSTEING 1761